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Urgente

D5617-1

Job Sheet 202125



Part No: D5617-1

Job Qty: 8 pcs

Part Name: Clamp



DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5617 REV.C IPP REV:A 18.11.01 NEW ISSUE DD VERF;JFS IPP REV:B 19.07.30 AS PER DWG
REV.C DD VERF:DP

Ship Via:

Bill of Materials



Container No: S225562



D5617-1

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PRIORITY

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	8 pcs	10/25/19	10/25/19	0.00	1.00	Large Fab - 1		<i>MP</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	8 pcs	10/25/19	10/25/19	0.00	0.00	QC 5 - 10		<i>Q</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	8 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 3 - 1 - B4B		<i>Q</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - SA	8 pcs	10/25/19	10/25/19	0.00	0.00	QC 21 - SA - 21		<i>D/S</i>
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - 1- Install clamp to 3.543" extrusion DT10454 2-CUT PARTS TO DIMENSIONS SHOWN. REMOVE 2.02"
 Descriptions: MATERIAL FROM CLAMP BAND.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: *W/O 1*

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5616-1	Clamp	8 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>S285301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5616-1	8	0	0

Part Specifications	
Specifications could not be found.	

Plex 10/18/19 2:48 PM Dart.lajeunesse.marie

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Eng. (Non-AW) Small Fab Prod. Eng. Coord. Finishing Rec/Store/Packaging					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong					
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance					
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing					
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish					
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing					
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread					
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up						
Human Factors	Other/Details:								